

CDH SANITARY THERMOSTATIC STEAM TRAPS

Pressures To 100 PSIG (6.9 barg)
 Temperatures to 338°F (170°C)

Universally Configurable - Horizontal connections from any direction on standard model; AI and AO models feature one multi-directional horizontal and one vertical connection.

Steepest Interior Surfaces - Designed to completely drain without puddling, even in significantly sloped lines.

Stainless Steel Body - Body Material is 316L Stainless Steel with 20 μ in. Ra internal finish and 32 μ in. Ra external finish. Available with electropolish.

Self centering Valve - Leak tight shut off. Assembly of actuator and valve to impingement plate allows the valve to self align with center of the orifice.

Temperature Sensitive Actuator - One moving part. 316L Stainless Steel, fail open, welded actuator for maximum corrosion, thermal and hydraulic shock resistance.

One Size Suits Most Services - Universal ferruled end connection fits both 1/2" and 3/4" piping.

Maintenance - Can be easily removed and disassembled for sterilization and/or repair.

Inventory Standard Food Grade Gasket - White Viton food grade gasket offers superior performance for higher pressure steam applications.

Superior Air Handling - Best air handling capability provides for fast startup.

Unique SLR Orifice Option - Provides drainage at saturated temperatures, instant reaction to load changes and fail-open operation for extra critical operations.

Bar Stock - Connection fittings are not welded onto inlet and outlet pieces



Applications

- CIP/SIP System Condensate Drainage
- Sterilization of Process Vessels
- Culinary Steam
- Humidifiers
- WFI System Sterilization
- Fermenter Sterilization

Options

- EP - Electropolish
- SLR - SLR Orifice
- Tef-Steel, PTFE, E.P.D.M., & other gasket materials available
- B Bellows for low subcool

NOTE: Please specify if Material Test Reports (MTR) or Certificates of Conformance (COC) are required.

Canadian Registration # OE0591.9C

MODELS

- **CDH-AI-AO**—Horizontal inlet and outlet
- **CDH-AI**—Horizontal inlet, vertical outlet
- **CDH-AO**—Vertical inlet, horizontal outlet

Operation

Thermal actuator is filled at its free length with a liquid having a lower boiling point than water. On start-up, valve is normally open to discharge air, non-condensibles and condensate. When steam enters trap, thermal actuator fill vaporizes to a pressure higher than line pressure. This forces valve into seat orifice to

prevent any further flow. As condensate collects, it takes heat from the actuator, lowering internal pressure. Line pressure will then compress thermal actuator to open valve and discharge condensate. Valve opening automatically adjusts to load conditions from minimum on very light loads to full lift at maximum load.

CDH SANITARY THERMOSTATIC STEAM TRAPS

SPECIFICATION

Steam trap shall be of balanced pressure design with inconel welded bellows capable of releasing condensate within 10°F of saturated pressure. All other interior wetted components shall be of 316L stainless. It shall have interior body finish of at least 20 μ in. Ra and exterior body finish of at least 32 μ in. Ra. Trap shall utilize sanitary body clamp allowing disassembly for inspection or cleaning and be entirely self draining in horizontal or angle piping configuration. Trap end connections shall be standard tri-clamp. Thermostatic actuator shall employ a conical valve lapped to the seat. Traps shall have SLR orifice where drainage at saturated temperatures is required.

Maximum operating conditions

PMO: Max. Operating Pressure	100 psig	(6.9 barg)
TMO: Max. Operating Temperature	338°F	(170°C)
PMA: Max. Allowable Pressure	150 psig	(10.3 barg)
TMA: Max. Allowable Temperature	366°F	(186°C)

Body surface finish

Mechanical Polishing results in 20 micro in. Ra internal, 32 micro in. Ra External is standard.

Electropolish results in 13 micro in. Ra internal, 20 micro in. Ra External.

Gasket approvals

FDA, USDA, USPH Class 6, 3A Sanitary Standard, NSF

SLR orifice option

Specify when immediate elimination of condensate and improved sensitivity is desired. A 1/32" orifice at the apex of the valve allows for continuous discharge of condensate. Trap will nominally pass 50 lb/hr of condensate at 50 psi within 2°F of saturated temperature.

Connection

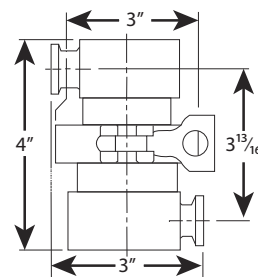
Sanitary Ferrule accommodates 1/2" and 3/4" service

B Bellow

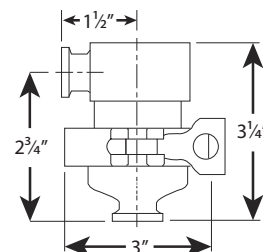
3°F subcool for sensitive applications under 45 psi

Polishing procedure

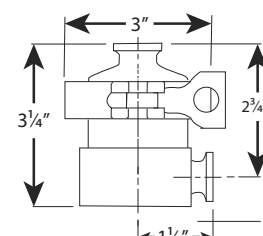
All surface finishes are achieved without the use of additional buffing, compounds or grit.



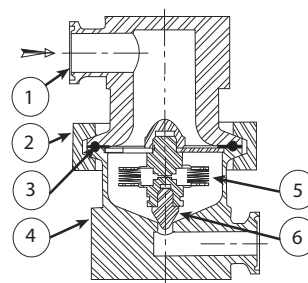
CDH-AI-AO - 3.9 LB.



CDH-AI - 2.6 LB.



CDH-AO - 3.1 LB.



Connections: 1/2" Tri-clamp

Materials of Construction

Item	Part Name	Material
1	Body - Inlet	316L
2	Clamp	304
3	Gasket	Viton
4	Body - Outlet	316L
5	Actuator (Bellows Assy)	316L SS
6	Valve	316 L

Maximum Capacity—lbs/hr 10°F Below Saturation (Kg/hr 5°C Below Saturation)

Trap	Orifice Inches	Differential PSIG (barg)										
		5 (0.34)	10 (0.7)	20 (1.4)	30 (2.1)	40 (2.8)	50 (3.4)	60 (4.2)	70 (4.9)	80 (5.6)	90 (6.2)	100 (6.9)
CDH	1/4	550 (249)	825 (374)	1210 (549)	1495 (678)	1750 (794)	1975 (896)	2175 (987)	2350 (1066)	2525 (1145)	2650 (1202)	2825 (1281)

For Kg/Hr Multiply by .454